

Date: Thursday, 10/19/2006 2:50:37 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CASTING, SUPPORT BRACKET
Job Number : 29079	
Estimate Number : 10935	
P.O. Number : <i>N/A</i>	Part Number : D2265
This Issue : 10/19/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2265 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NA</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 25401	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 11/5/2006 Qty: 40 Um: Each
Checked & Approved By : <i>[Signature]</i> 06 10 19	
Comment : Est D 98.12.15 Added Dwg Rev DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: *2291*

Cast parts per drawing D2265

Possible Supplier: Alpine Foundry

Material release note required

*C Loe 110119**(40)*

2.0

D2265P

Step Support Casting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Step Support Casting

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

*NO Release Note**Box 110127**(40)*

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK*1106/11/06**(40)*

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Grind tips of castings as per Dwg D2265

*SAD 26:11:06**(40)*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/19/2006 2:50:38 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CASTING, SUPPORT BRACKET

Job Number: 29079

Part Number: D2265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/06/11/06 (40)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57372

11/07/11/07 (40)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/07/11/07 (40)

Job Completion



C Loc 111107

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

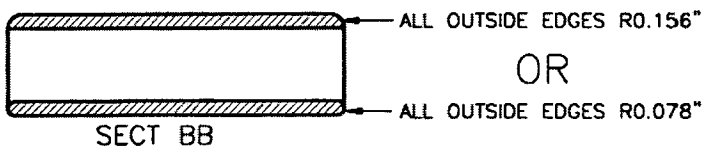
NOTE: Date & initial all entries

DART

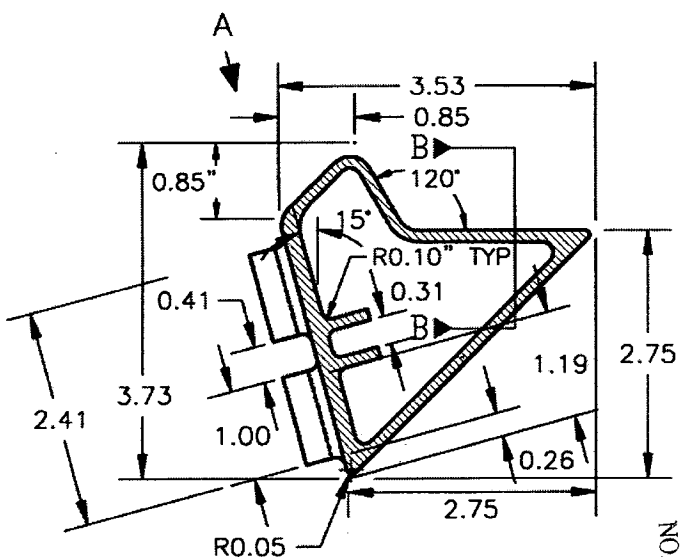


PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	D2265	REV. A
DATE Aug. 18, 1994		TITLE STEP SUPPORT CASTING	SHEET 1 OF 1 SCALE 1:2

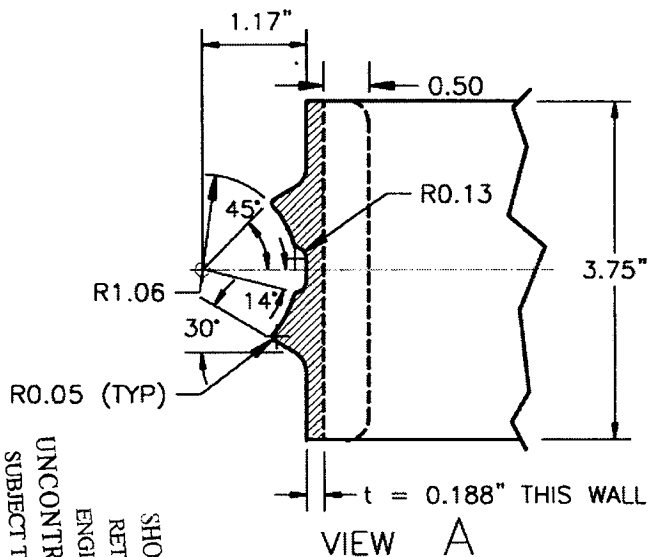
RELEASED
96/06/27



UNDIMENSIONED OUTER RADII 0.375"
UNDIMENSIONED INNER RADII 0.25"
UNDIMENSIONED WALL THICKNESSES 5/32"
MATERIAL: CAST ALUMINUM
ALLOY A356.2 (F)



NO. 24079
WORK ORDER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE



ALCAN INC

Certificat d'analyse / Certificate of analysis



USINE BEAUHARNOIS WORKS

PAGE:

DATE: 2006-07-31

N° COMMANDE CLIENT / CUSTOMER ORDER NO.:
R 20018COMMANDE ALCAN (ITEM/QTA) / ALCAN ORDER NO.:
355-0059169 001 01N° D'EXPÉDITION / SHIP NO.:
CONNAISSANCE / BILL OF LADING: 6772
TRANSPORTEUR / CARRIER: 327-087939-000
SCÉLÉS / SEALS: GPGI000000INPROHEAT INDUSTRIES LTD
CONSOLIDATED FAST FRATE INC.
4415 FAIRWAY, ATT. JOE OR BARBARA
PHONE: 514 639 7747
LACHINE, QC, CA
H8T 1B5INPROHEAT INDUSTRIES LTD
680 RAYMUR AVE.
TEL. 604 254-0461
FAX: 604 254 6377
VANCOUVER, BC, CA
V6A 2R1PRODUIT / PRODUCT: ALCAN 44512 A356.2
ALUMINUM INGOT

DIMENSION:

AO 2291 M06/11/07

ANALYSE EN % DU POIDS / ANALYSIS IN % OF WEIGHT

UMÉRO DE COULÉE DROP NUMBER	# ING	LOT #	POIDS NET (KG) NET WEIGHT	PIECES	SI	FE	CU	MN	MG	CR	NI	ZN	TI	PB
					NA	CA	LI	SR						
0815332 ✓		081533201	1012	68	7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533202	997	68	< 0.001	< 0.001	2 PPM	< 0.001						
0815332 ✓		081533203	990	68	7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533204	999	68	< 0.001	< 0.001	2 PPM	< 0.001						
0815332 ✓		081533205	1010	68	7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533206	1014	68	< 0.001	< 0.001	2 PPM	< 0.001						
0815332 ✓		081533207	1009	68	7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533208	1012	68	< 0.001	< 0.001	2 PPM	< 0.001						
0815332 ✓		081533209	1011	68	7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
0815332 ✓		081533210	1009	68	< 0.001	< 0.001	2 PPM	< 0.001						
					7.24	0.12	< 0.01	< 0.01	0.40	< 0.01	< 0.01	< 0.01	0.12	< 0.001
					< 0.001	< 0.001	2 PPM	< 0.001						

UETS:

POIDS
NET
WEIGHT

PIECES

COURROIE:

BOIS:

POIDS BRUT:

DLES:

STRAP:

WOOD:

GROSS WEIGHT:

INGOTS TR-L0K 23 KG. LES LINGOTS EN FORME DE T. LES GUEUSES. LES LINGOTS DE LAMINAGE MIS AU REBUT ET AUTRES LINGOTS DE REFUSION ONT TENDANCE À FORMER DES CAVITÉS SUSCEPTIBLES D'ÊTRE PRISONNIÈRES DE L'EAU. POUR ÉLIMINER L'HUMIDITÉ AVANT LEUR EMPLOI DANS TOUT PROCÉDÉ DE FUSION ET POUR PRÉVENIR LES RISQUES D'EXPLOSION, LES LINGOTS DEVRAIENT ÊTRE SOUMIS À UN TRAITÉ INTENSIF PAR CHAUFFAGE PRÉLIMINAIRE AVANT DE LES INCORPORER À DU MÉTAL EN FUSION. / TR-L0K 23 KG INGOT, TEE INGOT, SCOWS, SCRAPPED SHEET INGOT AND OTHER INGOT FOR REMELTING RONE TO THE FORMATION OF SHRINKAGE CAVITIES WHICH WILL PERMIT ENTRAPMENT OF WATER. TO ELIMINATE MOISTURE PRIOR TO USE IN ANY MELTING OPERATION AND TO SAFEGUARD AGAINST BLE EXPLOSION HAZARDS, INGOTS SHOULD BE THOROUGHLY DRIED BY PREHEATING BEFORE LOADING THEM INTO MOLTEN METAL.

NORMAND PRIVE

L'EXACTITUDE DE CES ANALYSES EST DANS LES NORMES DES LIMITES COMMERCIALES.
THE ANALYSES HEREIN ARE ACCURATE WITHIN COMMERCIAL LIMITS.

ALPINE NON-FERROUS FOUNDRY8657-132ND STREET
SURREY, B.C. V3W 4P1

Tel: (604) 596-8080

Fax: (604) 596-8045

Attn. Shaantal
WORK ORDER**Sold To: DART AEROSPACE**
1270 ABERDEEN STREET
HAWKESBURY, ONT
CANADA K6A 1K7**Ship To: DART AEROSPACE***MA*
00/11/06

Order Date	Purchase Order#	Due Date	Ship Via	Page
20-Oct-2006	PO00002291	27-Oct-2006	FEDEX	1
1	DART D2265	D2265 CSTG, SUPPORT BRACKET	40	40
2				

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Federal ExpressFOR INFORMATION OR ASSISTANCE, CALL
POUR INFORMATION OU ASSISTANCE,
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(800)463-3339

400-5127 1415



DATE OF SHIPMENT DATE D'ÉMISSION 10 26 06		TELEPHONE NO. / N° DE TÉLÉPHONE (604) 596-8045	
SENDER'S ACCOUNT NO. / N° DE COMPTE L'EXPÉDITEUR		TO (RECIPIENT'S NAME) / À (NOM DU DESTINATAIRE) DART AEROSPACE	
FROM (SENDER'S NAME) / DE (NOM DE L'EXPÉDITEUR) ALPINE NON-FERROUS FOUNDRY		TELEPHONE NO. / N° DE TÉLÉPHONE (604) 632-9571	
COMPANY NAME / NOM D'ENTREPRISE 8657-132nd St		COMPANY NAME / NOM D'ENTREPRISE 1270 - ABERDEEN ST	
STREET ADDRESS / ADRESSE SURREY INT B C ONLY		STREET ADDRESS (NO P.O. BOX NUMBERS) / ADRESSE (AUCUN NUMÉRO DE BOÎTE POSTALE) HAWKESBURY, ONTARIO	
CITY / VILLE	PROVINCE	CITY / VILLE	PROVINCE
COUNTRY / PAYS CANADA	POSTAL CODE / CODE POSTAL V3W 4P1	COUNTRY / PAYS CANADA	POSTAL CODE / CODE POSTAL K6A 1K7
SENDER REFERENCES (IF NEEDED) / RÉFÉRENCES DE L'EXPÉDITEUR (SI NÉCESSAIRE) (LIMIT 24 CHARACTERS) (LIMITÉ DE 24 CARACTÈRES)		SPECIAL HANDLING / MANUTENTION SPÉCIALE (NOT AVAILABLE TO ALL DESTINATIONS) / NON DISPONIBLE À TOUTES LES DESTINATIONS	
SERVICES: 1 <input type="checkbox"/> FEDEX PRIORITY 2 <input type="checkbox"/> FEDEX FIRST OVERNIGHT 3 <input type="checkbox"/> FEDEX PAK 4 <input type="checkbox"/> FEDEX ENVELOPE 5 <input type="checkbox"/> OTHER		3 <input type="checkbox"/> SATURDAY DELIVERY / LIVRAISON SAMEDI 4 <input type="checkbox"/> SATURDAY PICKUP / RASSEMBLEMENT LE SAMEDI 5 <input type="checkbox"/> SATURDAY DELIVERY / LIVRAISON SAMEDI 6 <input type="checkbox"/> SATURDAY PICKUP / RASSEMBLEMENT LE SAMEDI	
PACKAGING: 1 <input type="checkbox"/> FEDEX PAK 2 <input type="checkbox"/> FEDEX ENVELOPE 3 <input type="checkbox"/> OTHER		DANGEROUS GOODS AS PER ATTACHED SHIPPER'S DECLARATION / MARCHANDISES DANGEREUSES SI VERTU DE LA DÉCLARATION DE L'EXPÉDITEUR Q-INCLUSE DANGEROUS GOODS SHIPPER'S DECLARATION NOT REQUIRED / MARCHANDISES DANGEREUSES DÉCLARATION DE L'EXPÉDITEUR NON REQUISE	
SENDER'S SIGNATURE / SIGNATURE DE L'EXPÉDITEUR		BILL OF LADING / BILLET DE TRANSPORT: 1 <input type="checkbox"/> SENDER / L'EXPÉDITEUR 2 <input type="checkbox"/> RECIPIENT / LE DESTINATAIRE 3 <input type="checkbox"/> THIRD PARTY / TIERCE PARTIE 4 <input type="checkbox"/> CREDIT CARD / CARTE DE CRÉDIT	
TOTAL WEIGHT / POIDS TOTAL 1 35		TOTAL DECLARED VALUE / VALEUR DÉCLARÉE	
TOTAL CHARGES / FRAIS TOTALS		TOTAL CHARGES / FRAIS TOTALS	
CONTAINS NO DANGEROUS GOODS / NE CONTIENT AUCUNE MARCHANDISE DANGEREUSE		CONTAINS NO DANGEROUS GOODS / NE CONTIENT AUCUNE MARCHANDISE DANGEREUSE	

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